

# Electric Actuator vs Pneumatic Cylinder: The Complete Engineer's Guide

Industrial automation engineers face this decision every day: **pneumatic cylinder or electric actuator?**

The answer is no longer obvious. Rising energy costs, tighter precision requirements, and sustainability mandates are shifting the balance toward electric linear drives — but not in every application.

This guide gives you the data to decide. It is written by the engineers at NILAB, manufacturers of tubular linear motors and electric actuators since 2003.

## 1. Technology Overview

### Pneumatic Cylinder

A pneumatic cylinder converts compressed air pressure into linear mechanical force. It is simple, fast, and inexpensive to purchase — which is why it became the default choice for repetitive linear motion in industrial automation throughout the 20th century.

#### How it works:

| Item                                                          |
|---------------------------------------------------------------|
| A compressor generates compressed air (typically 6–8 bar)     |
| Air is routed through valves to one or both sides of a piston |
| The pressure differential moves the piston rod linearly       |
| Position is usually controlled by mechanical end stops        |

#### Inherent limitations:

| Item                                                                                     |
|------------------------------------------------------------------------------------------|
| Position is binary (fully in / fully out) unless expensive proportional valves are added |
| Force is difficult to control without additional hardware                                |
| Energy is wasted continuously — the compressor runs even when no motion occurs           |
| Air leakage is unavoidable and progressive over time                                     |

### Electric Linear Actuator / Linear Motor

An electric actuator converts electrical energy directly into linear mechanical motion, either through a rotary motor + screw mechanism or — in the case of NILAB tubular linear motors — through direct electromagnetic drive with no rotating parts.

#### How it works:

| Item                                                                |
|---------------------------------------------------------------------|
| A servo drive controls current to the motor windings                |
| The magnetic field interaction produces direct linear force         |
| An encoder provides closed-loop position feedback                   |
| The controller can command any position, velocity, or force profile |

### Key advantages over pneumatics:

| Item                                                   |
|--------------------------------------------------------|
| Infinite intermediate positioning (not just end stops) |
| Programmable force, speed, and acceleration profiles   |
| No compressed air infrastructure required              |
| Energy consumed only during actual motion              |

## 2. Side-by-Side Comparison

| Parameter              | Pneumatic Cylinder                      | NILAB Electric Actuator            |
|------------------------|-----------------------------------------|------------------------------------|
| Positioning            | Binary (2 positions)                    | Infinite (closed-loop)             |
| Position repeatability | $\pm 0.5$ – $2.0$ mm on mechanical stop | $\pm 0.01$ – $0.05$ mm             |
| Force control          | Difficult / Imprecise                   | Precise / programmable             |
| Speed control          | Limited (flow valves)                   | Full profile, programmable         |
| Energy at idle         | Compressor runs = waste                 | Zero or very low consumption       |
| Energy in motion       | 25–35% efficiency                       | 85–92% efficiency                  |
| Maintenance            | Seals, valves, filters                  | Minimal (only replaceable IGUS)    |
| Noise                  | High (exhaust air)                      | Low                                |
| Cleanliness            | Oil mist risk                           | Clean room compatible              |
| IP protection          | Standard up to IP54                     | Up to IP 68                        |
| Initial cost           | Low                                     | Medium-High                        |
| TCO over 5 years       | High (energy + maintenance)             | Low                                |
| Integration complexity | Low (valve + tubing)                    | Medium to low (same valve control) |

## 3. Energy Consumption: The Real Numbers

This is where the electric actuator wins decisively in most applications. The numbers below are based on a typical 2-shift production scenario.

A typical pneumatic system wastes energy in three ways:

| Item                                                                                                        |
|-------------------------------------------------------------------------------------------------------------|
| <b>Compressor inefficiency:</b> only ~10–15% of electrical energy input reaches the cylinder as useful work |
| <b>Distribution losses:</b> leakage in pipes and fittings (typically 20–30% of total air produced)          |
| <b>Idle losses:</b> the compressor maintains pressure even when no cylinder is moving                       |

### Example calculation — 2-shift production (16 h/day):

A single Ø50mm pneumatic cylinder, 200mm stroke, 6 bar, 30 cycles/minute:

| Cost Item                       | Pneumatic         | NILAB Electric Actuator   |
|---------------------------------|-------------------|---------------------------|
| Air consumption                 | 85 l/min          | -                         |
| Compressor power equivalent     | 1.8 kW continuous | -                         |
| Motor power                     | -                 | 180 W peak / 45 W average |
| Annual energy cost (0.25 €/kWh) | €2628/year        | €263/year                 |
| Maintenance (seals, valves)     | €400/year         | €50/year                  |
| Total annual cost               | €3028/year        | €313/year                 |
| Savings                         | -                 | €2715/year                |

*ROI on electric replacement: typically 12–18 months for 2-shift operations.*

□ **Calculate your exact savings:** [NILAB Pneumatic to Electric Tool — Free Online Calculator](#)

Enter your cylinder diameter, stroke, working pressure, and cycle rate.

The tool returns energy consumption, CO<sub>2</sub> equivalent, annual cost, and the recommended NILAB electric actuator.

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## 4. When to Choose Pneumatic

Electric is not always the answer. Pneumatic cylinders remain the better choice when:

| Item                                                                                                                                                |
|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Very high cycle rates</b> (>200 cycles/min) with simple end-to-end motion — pneumatics can be faster and simpler for pure bang-bang applications |
| <b>Extreme force-to-cost ratio</b> is required and precision is irrelevant (e.g., clamping, punching, pressing at fixed force)                      |
| <b>ATEX / explosive atmospheres</b> — electric drives require careful selection; pneumatics are inherently safe                                     |
| <b>Existing pneumatic infrastructure</b> with very low utilization rates — payback period may exceed 3 years                                        |
| <b>Very short strokes</b> (<10mm) with no positioning requirement — the cost delta is not justified                                                 |

## 5. When to Choose Electric

Choose an electric linear actuator when:

| Item                                                                                       |
|--------------------------------------------------------------------------------------------|
| <b>Multi-position control</b> is required (3 or more positions per stroke)                 |
| <b>Force control</b> is needed (soft landing, variable clamping force, press-fit assembly) |
| <b>Energy efficiency</b> is a KPI — electric saves 70–90% of energy vs. pneumatic          |
| <b>Cleanroom or food/pharma environment</b> — no oil mist, IP65/IP67 available             |
| <b>Quiet operation</b> is required (food retail, labs, medical)                            |

**Predictive maintenance** is part of the strategy — servo drives provide motor current data that predicts wear

**Eliminating the compressor** is a goal — one compressor typically serves dozens of cylinders; removing pneumatics simplifies the entire plant utility system

## 6. NILAB Tubular Linear Motor — Direct Drive Advantage

Most electric actuators use a rotary motor + ballscrew or belt to convert rotation into linear motion. NILAB tubular linear motors are **direct drive**: the electromagnetic force acts directly on the forcer, with no intermediate mechanical transmission.

This means:

| Item                                                                                      |             |                 |            |                                |
|-------------------------------------------------------------------------------------------|-------------|-----------------|------------|--------------------------------|
| <b>Zero backlash</b> — no gearbox, no screw, no belt                                      |             |                 |            |                                |
| <b>No mechanical wear</b> on the drive element                                            |             |                 |            |                                |
| <b>Higher acceleration</b> — moving mass is only the forcer, not motor + coupling + screw |             |                 |            |                                |
| <b>Simpler mechanics</b> — fewer parts, fewer failure points                              |             |                 |            |                                |
| Series                                                                                    | Peak Force  | Stroke          | Protection | Typical application            |
| NL080QX & NL120QX                                                                         | up to 247N  | up to 300-400mm | IP65       | Light assembly, pick and place |
| GD160DTQ                                                                                  | up to 152N  | up to 500mm     | IP65       | Food & beverage, pharma        |
| GD250DQTX                                                                                 | up to 1748N | up to 500mm     | IP65       | Machine tools, woodworking     |

## 7. Migration Guide: Replacing a Pneumatic Cylinder

Follow these steps to select the correct NILAB actuator for your pneumatic replacement:

### Step 1 — Document your current cylinder:

| Item                                                                                                        |
|-------------------------------------------------------------------------------------------------------------|
| Bore diameter (mm)                                                                                          |
| Stroke (mm)                                                                                                 |
| Working pressure (bar)                                                                                      |
| Cycle rate (cycles/min)                                                                                     |
| Required force (N) — calculate: $F = P \times A = \text{pressure(Pa)} \times \text{bore\_area(m}^2\text{)}$ |
| Environmental conditions (IP, temperature, washdown)                                                        |

### Step 2 — Use the NILAB P2E Tool:

→ [Pneumatic to Electric Calculator](#)

Input your parameters. The tool outputs:

| Item                                     |
|------------------------------------------|
| Recommended NILAB model                  |
| Force-velocity curve for your duty cycle |

|                                                 |
|-------------------------------------------------|
| Energy savings vs. pneumatic (annual kWh and €) |
| CO <sub>2</sub> reduction equivalent            |
| Payback period                                  |

### Step 3 — Download the datasheet and CAD files:

→ [NILAB Datasheet Engine](#)

→ [3D CAD File Download \(STEP, IGES, Parasolid\)](#)

### Step 4 — Select the servo drive:

NILAB tubular motors are compatible with:

| Item                                                      |
|-----------------------------------------------------------|
| NILAB Epulse series (CANopen DS402, Modbus RTU, EtherCAT) |
| Siemens SINAMICS                                          |
| Beckhoff TwinCAT NC                                       |
| Any DS402-compatible servo drive                          |

## Related Tools & Resources

| Resource                        | Link                                          |
|---------------------------------|-----------------------------------------------|
| Pneumatic → Electric Calculator | <a href="#">NILAB P2E Tool</a>                |
| Motor Sizing (WebSmart)         | <a href="#">NILAB WebSmart Dimensionatore</a> |
| Datasheet Download              | <a href="#">Datasheet Engine</a>              |
| 3D CAD Files                    | <a href="#">CAD Download</a>                  |
| Product Catalogue               | <a href="#">Download PDF Catalogue</a>        |

## Contact & Application Support

Need help sizing your application or evaluating a pneumatic-to-electric migration?

→ [Contact NILAB Engineering Team](#)

→ [Product User Forum](#)

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