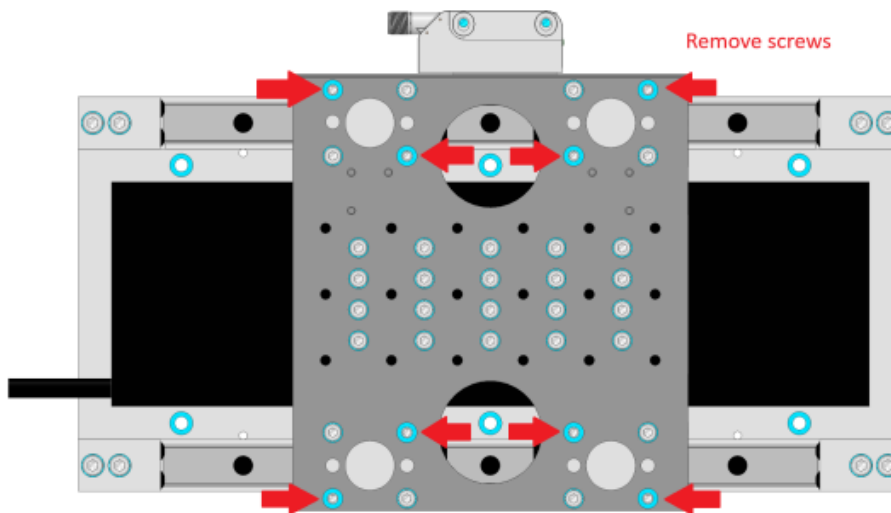


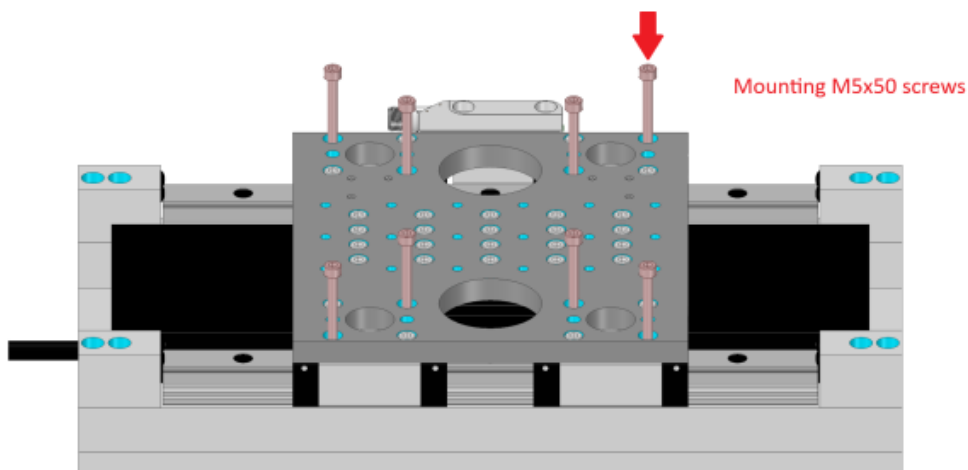
Carriage Mounting / Dismounting procedure

In order to replace the linear guiding blocks or a damaged magnets, please proceed as following:

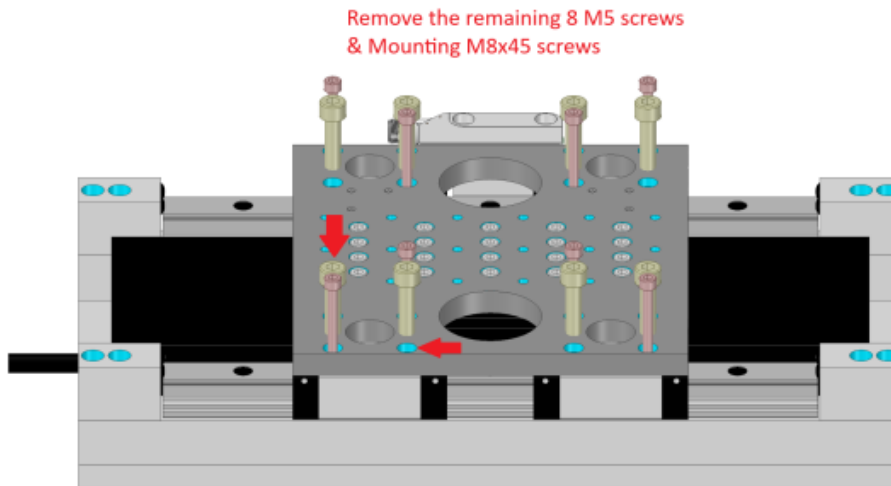
Step 1 - Remove the standard M5 linear guiding blocks screws from the carriages



Step 2 - Mounting M5x50 screws instead of the M5 standard screws

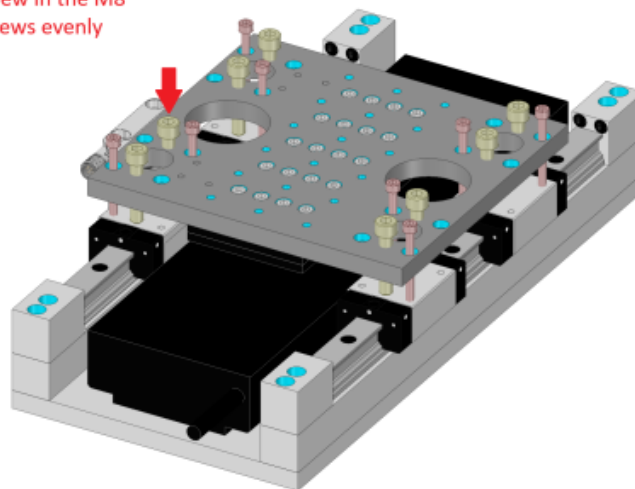


Step 3 - Remove the linear guiding blocks screws



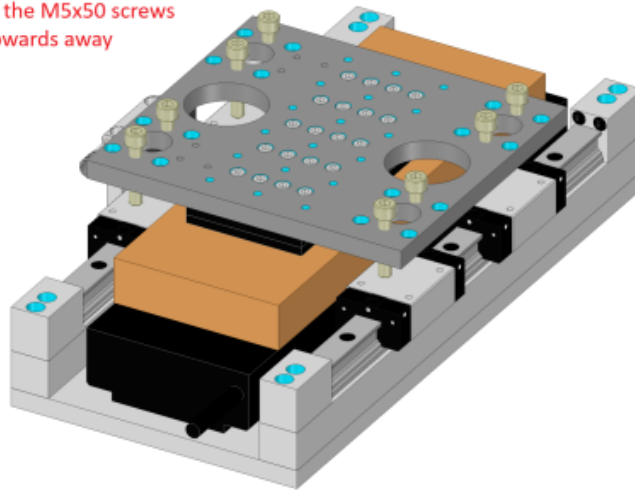
Step 4 - Screw the M8 screws to lift the carriage

Screw in the M8
screws evenly



Step 5 - Insert a wood block between the primary part and the magnet and remove the M5

Remove the M5x50 screws
& Lift upwards away



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