

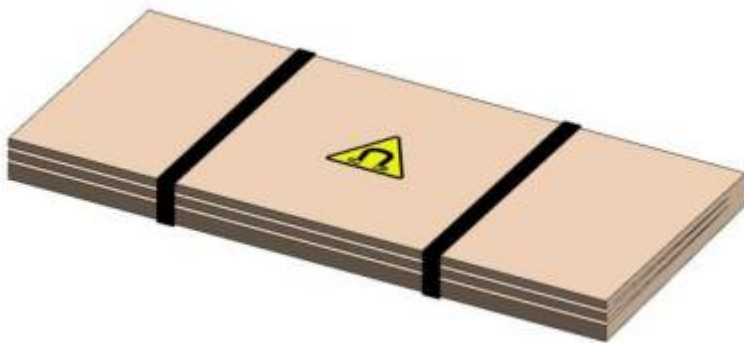
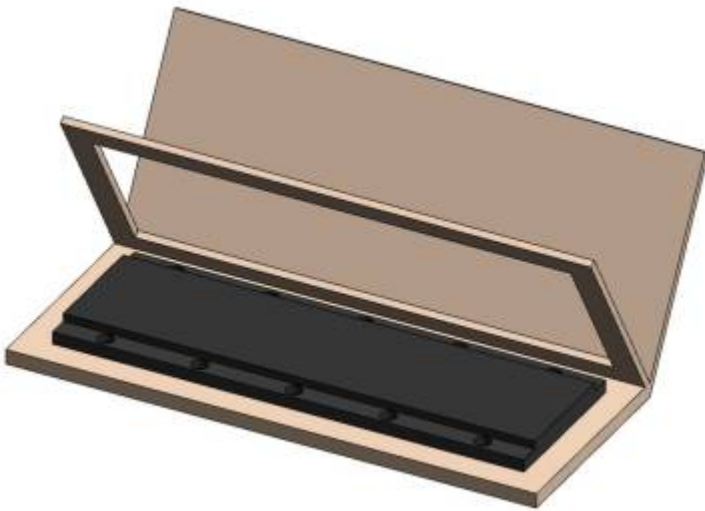


# Transport and Storage


	<p><b>WARNING</b></p> <p>Heavy weight! Danger during lifting and transporting procedures!</p> <p>Improper handling, unsuitable or defective devices, tools etc. can cause injuries and/ or property damage. Lifting devices, ground conveyors and lifting tackle must respond to all relevant regulations.</p>
 <p><b>WARNING</b></p>	<p>Magnetic hazard!</p> <ul style="list-style-type: none"><li>- In storage areas, the secondary parts must be marked with a warning label ("CAUTION! STRONG MAGNETS!")</li><li>- Secondary parts must not be stored without a protective cover - it is always necessary to use special non-magnetic packaging from the manufacturer with prescribed electromagnetic gap.</li><li>- When transporting machines or machine parts with integrated primary and secondary parts, it must be ensured that these parts do not move freely relative to each other.</li></ul>





In case of intermediate storage, observe the following storage conditions:

- Recommended ambient temperature: +15 to +25°C (+60 to +78°F),
- Permissible temperature: 0 to +70°C (+32 to +158°F), temperature fluctuation: < 10°C (18°F) per day.
- Relative humidity: < 65 % non-condensing is recommended, 90 % is permissible.
- Ensure there are minimal vibration and shock where servo motors are stored.

	<b>Damage due to dirt, moisture</b> Storage outside or under the wrong climatic conditions can cause corrosion and other damage to the servo motor. Condensation due to temperature fluctuations can result in electronic malfunctions
	<b>Air transportation</b> Please note that air transportation of secondary parts must be in accordance with appropriate IATA Packing Instructions. Corresponding certificate to ensure such a transportation will be issued by manufacturer upon customers request.

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